



**BENDER'S RYE WHISKEY**  
SAN FRANCISCO, CALIF.  
\* BENDERSRYE.COM \*

Bender's is a complex yet accessible rye whiskey that is produced in the old navy brig on San Francisco's Treasure Island. Sourced from a distillery not far from where one of our founders was born, each batch of Bender's is unique.

For our latest batch we selected a 9 year rye which was brought to Treasure Island where 25% was aged for an additional 8 months. The rye was then blended with a 13 year old corn whiskey to bring out subtle hints of vanilla and butterscotch while adding some weight and substance. We also lowered the proof to 92 for a less fiery finish.

**Bender's Whiskey Co.**  
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SMALL **9** BATCH  
\* YEARS AGED \*

**Produced At**  
Treasure Island Distillery

**Batch #3 Size**  
2400 bottles

**Years Aged**  
Rye: 9 Years  
Corn: 13 Years

**The Distillation Process**  
Batch distillation 2 stages  
1) Column distillation 1 time  
2) Copper lined pot distillation repeated rectification

**Barrels Used to Age**  
Charred American White Oak used to age bourbon for one year

**Mash Bill**  
92% Rye  
8% Corn

**% Alcohol From Barrel**  
Rye 64.6% abv  
Corn 79.1% abv

**Proof**  
92 Proof

**Water Sources**  
Hetch Hetchy &  
The Highwood River

**Sold By**  
The Artisinal Group SWS  
Item Number: 395528